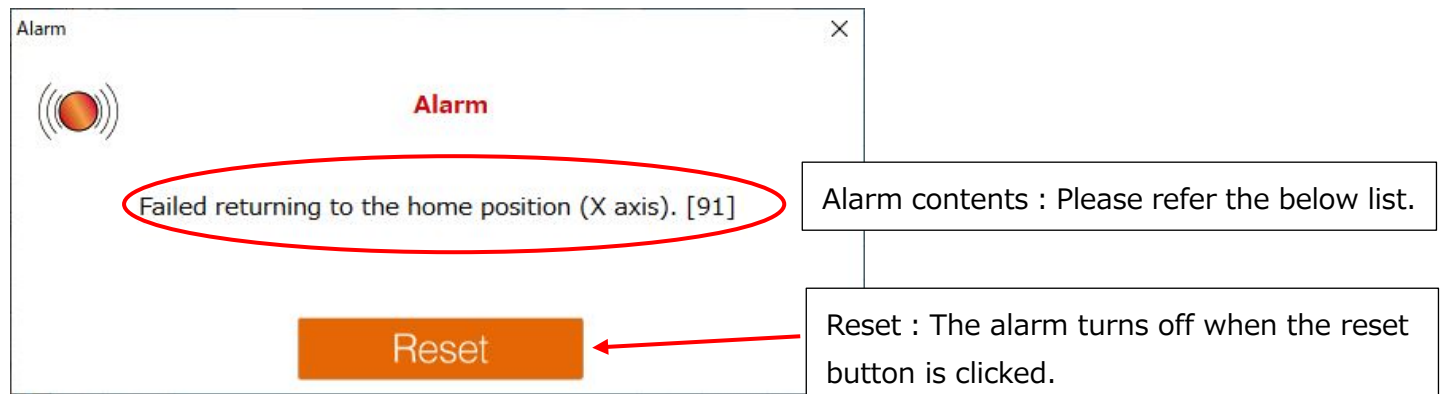
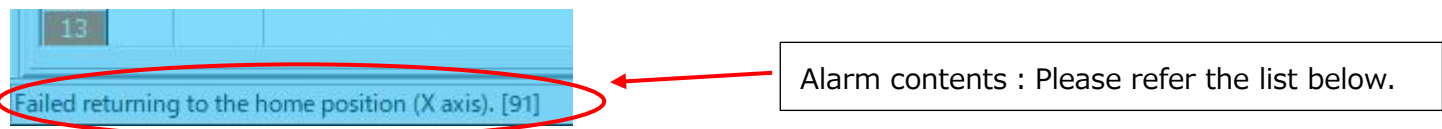


## ALARM LIST

During the operation or execution, the alarm lights on when occurring an issue. Please refer the below list.



Also, the content of the alarm will be displayed at the bottom left of the screen of PM Win Software.



Alarm #	Content Text	Contents
[21]	Overflowed serial counters	Serial number marking has stopped as the maximum value set has reached. Check the serial settings.
[51]~[57]	Failed marking	An error occurred during marking. If this message occurs frequently, please contact to support desk.
[58]	Found non-registered character in the Patmark controller	The character and logo are not registered in the Patmark controller. Download it to the controller with Font settings.
[91]	Failed to return to home position (X axis)	The obstacle is interfering during the pin back to home. If there are not any visible issues, please contact to support desk as there is possible an internal sensor issue.
[92]	Failed to return to home position (Y axis)	