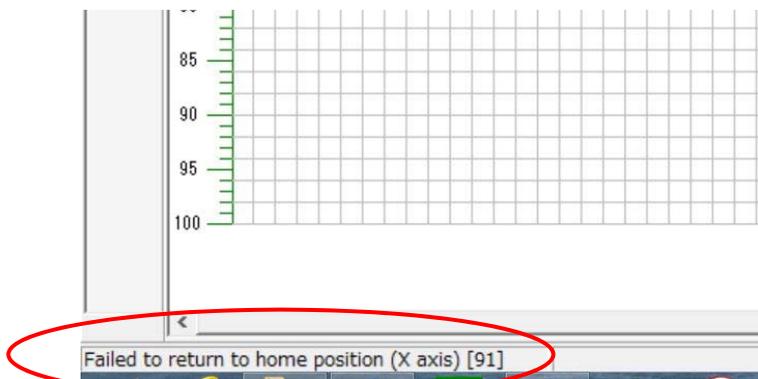


ALARM LIST

During the operation or execution, the alarm lights on when occurring an issue.



The alarm content will be displayed in the lower-left corner in sketchbook.



Alarm #	Content Text	Contents
[11]	Failed file No.	The specified file is not saved in the controller. Check if the file is saved in the controller.
[21]	Overflowed serial counters	Serial number marking has stopped as the maximum value set has reached. Check into the serial settings.
[51]~[57]	Failed marking	An error occurred during marking. If this message occurs frequently, please contact to support desk.
[58]	Found non-registered character in the controller	The character and logo is not registered to the MB2 controller. Download it to the controller in the Font settings.
[91]	Failed to return to home position (X axis)	The cable head is not connected or the obstacles is interfering during the pin back to home. If doesn't seem any issues, please contact to support desk as there is possibility of internal sensor issues.
[92]	Failed to return to home position (Y axis)	
[93]	Failed to return to home position (Z axis)	